

From Light to Insight: Imaging System Prototyping for MedTech Startups

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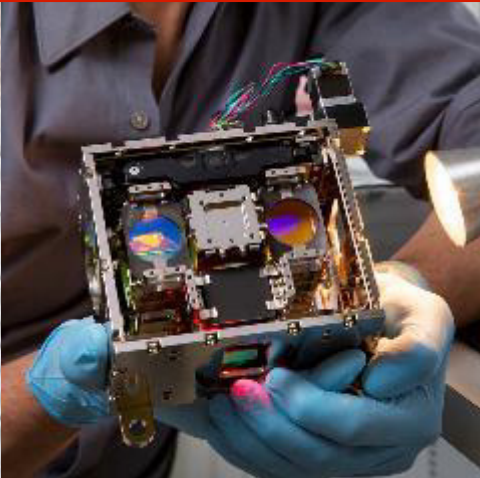
Jorge Ferrer, Ph.D., Chief Scientific Officer,
Lumicell



About Optikos

- 40+ Years in business
- Located in Wakefield, MA
- Hardcore optical engineering company
- Products and services
- ISO 9001 and ISO 13485

Product Development



Contract Manufacturing



Metrology Products



Testing Services



About Lumicell and Initial Target

At Lumicell, our mission is to improve the way cancer surgery is performed, starting with breast cancer.

> 300,000

women estimated to be diagnosed with breast cancer in US in 2023¹

~ 43,000

patients will die from breast cancer each year in US¹

> 180,000

patients undergo lumpectomy each year in US²

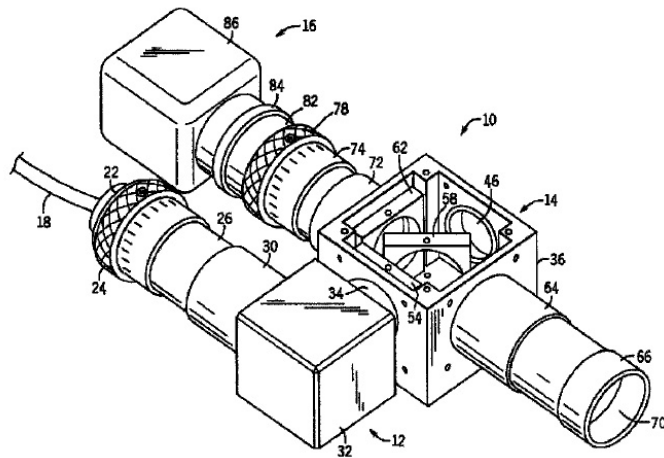
1. American Cancer Society, 2023; 2. National Cancer Database - Accessed 2023

Unmet need: Current tools limited and do not identify extent of tumor accurately enough, making it challenging to achieve complete tumor resection

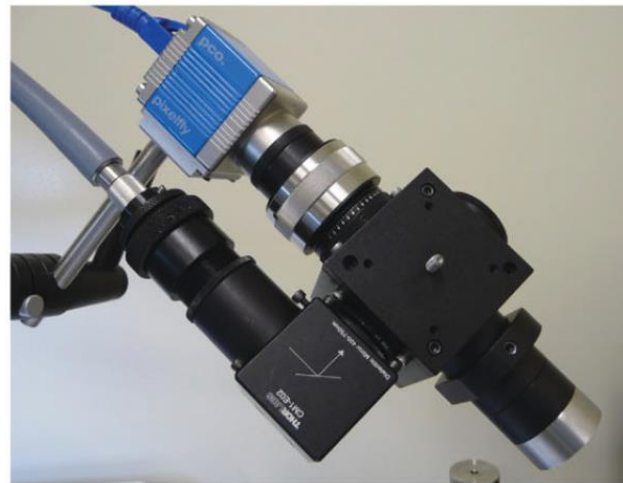
Lumicell Approach

Develop fluorescent imaging agent to target tumor and imaging device to collect its signal to direct surgeons to cancer that would be left behind

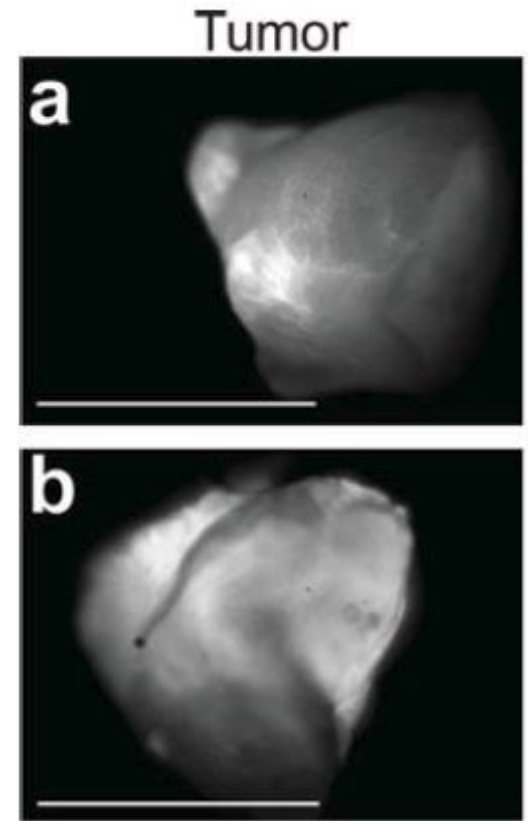
- Early concept borne out of MIT: off-the-shelf components for mouse studies



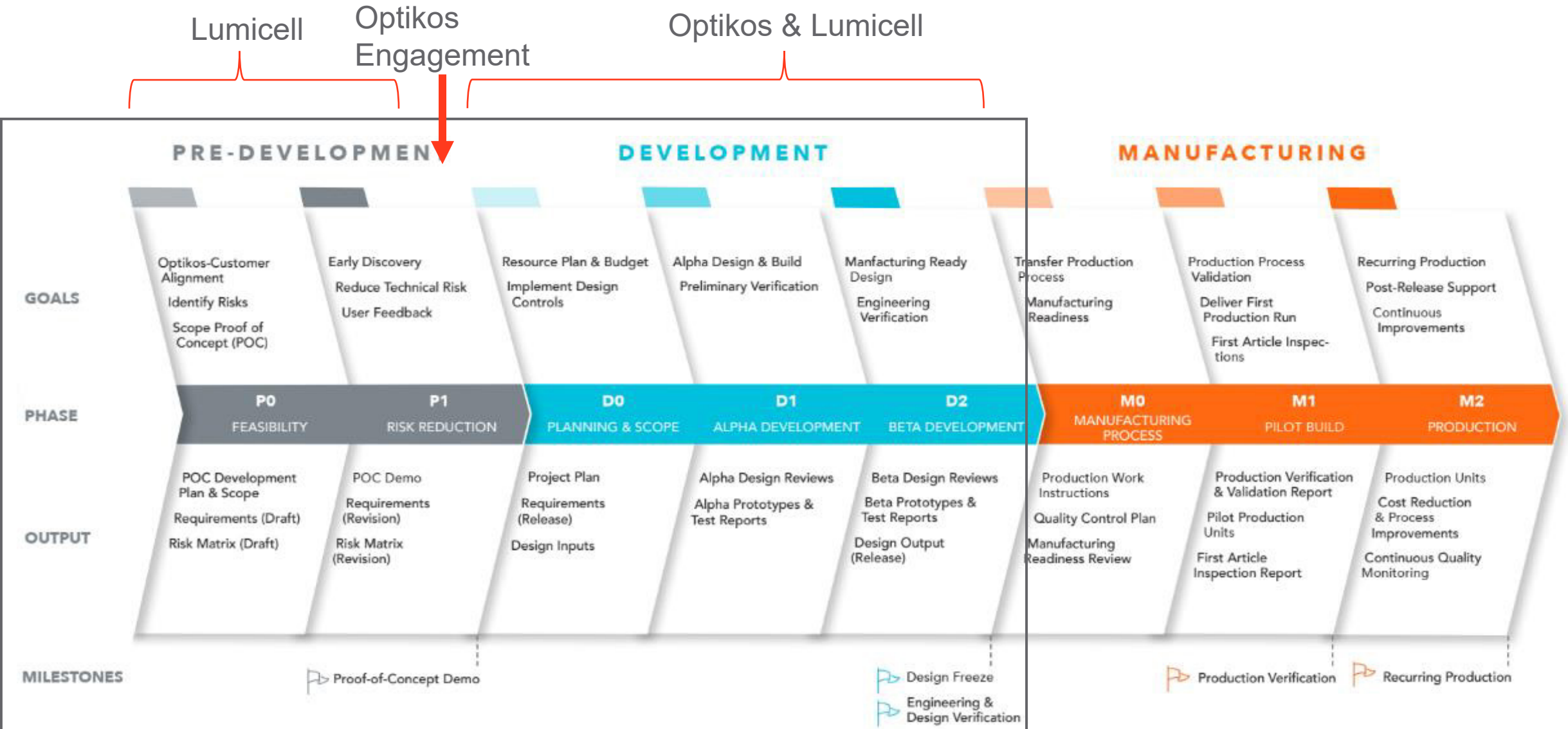
Patent 8983581 (MIT)



Mito, et al., Cancer; 2012



Working with Lumicell – Development of the Handheld Device



First Order Optical Design Considerations

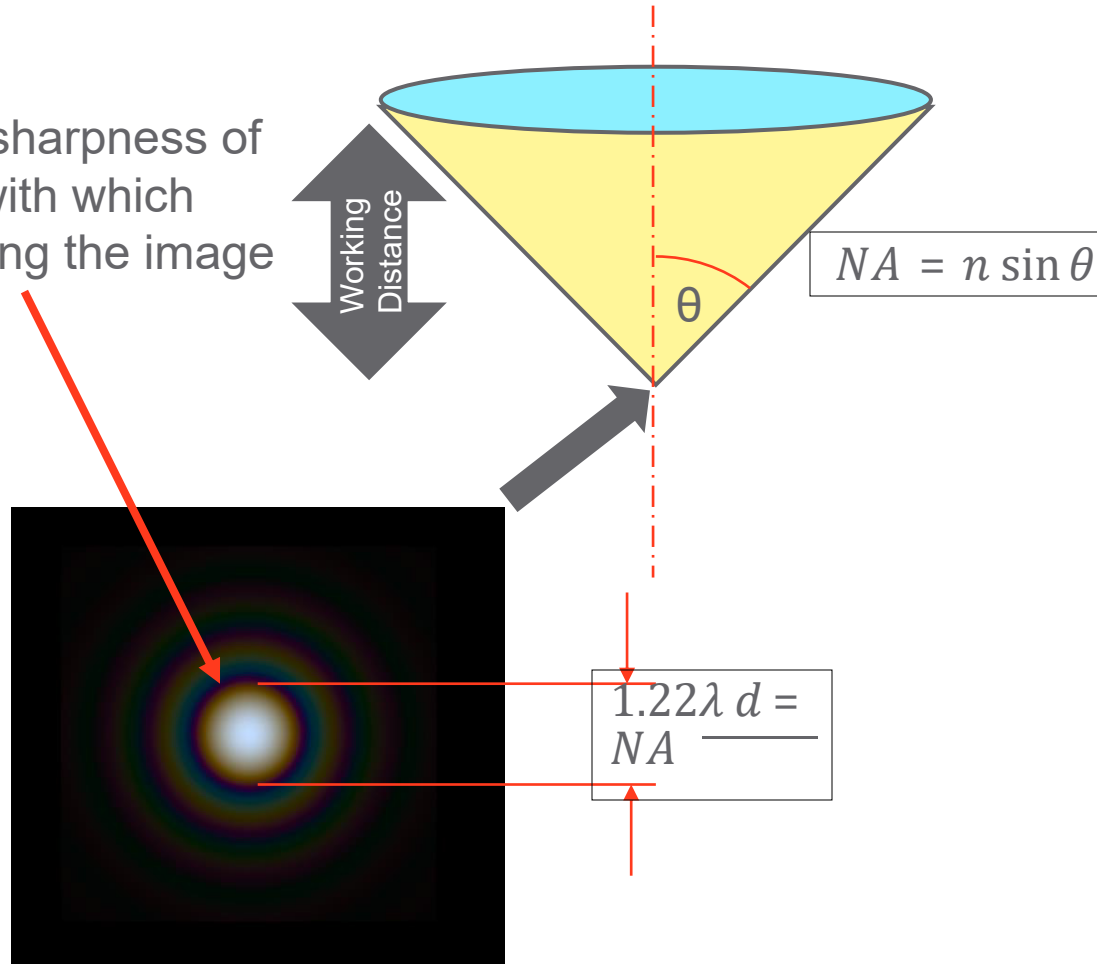
Brief overview of some basic optical concepts

First Order Performance Goals

- Field of view How big is the area that we want to image?
 - Resolution What is the smallest detail γ we need to resolve?
 - Depth of field How far along the optical axis does the resolution need to hold up?
 - Sensitivity What is the photon budget?
 - Spectral considerations What is the bandwidth and separation of the excitation and emission spectra?
-
- The diagram consists of several colored arrows pointing from the performance goals on the left to the technical specifications on the right. A red arrow points from 'Field of view' to 'Sensor size'. A blue arrow points from 'Resolution' to 'Pixel size'. A green arrow points from 'Depth of field' to 'Numerical Aperture'. A yellow arrow points from 'Sensitivity' to 'Illumination'. A teal arrow points from 'Spectral considerations' to 'Filters'. Additionally, a blue arrow points from 'Resolution' to 'Magnification', and another blue arrow points from 'Depth of field' to 'Aberration corrections'.
- Sensor size
 - Pixel size
 - Magnification
 - Numerical Aperture
 - Aberration corrections
 - Illumination
 - Filters

Optical Resolution Tradeoffs – Numerical Aperture (NA)

This is the sharpness of the pencil with which we're drawing the image



Higher NA → Higher Resolution

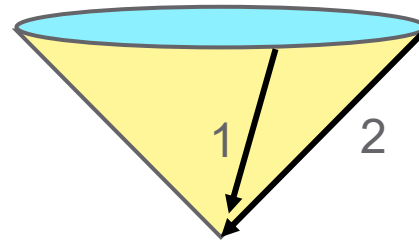


NA=0.95 ($\theta=72^\circ$, $d=0.70\mu\text{m}$ @ 546nm)

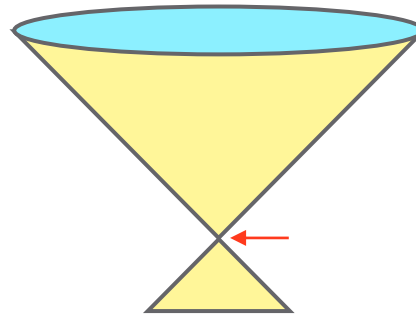
At the image plane, $d=40 \times 0.70\mu\text{m} = 28\mu\text{m}$

Why Not Just Make All Lenses High NA and High Resolution?

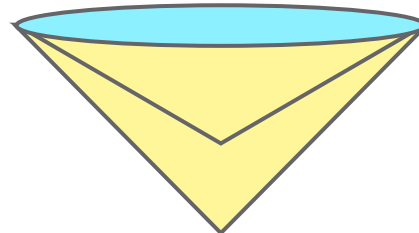
The aberrations in Ray 2 are more difficult to correct than those in Ray 1



The depth of field is shallower in high NA lenses



Working distances get shorter or optics get larger in diameter with higher NA lenses



- More Expensive!
- More complicated design (more elements)
- Higher precision lens alignment required to achieve performance

The spot diameter increases more rapidly with defocus for a larger cone angle/NA

How do I Build an Optical Assembly?



Optics Sourcing

Catalog lens assemblies
(Photographic lenses, microscope objectives etc.)

Pros

- Reasonable cost
- Rapid delivery
- Convenient precision

Cons

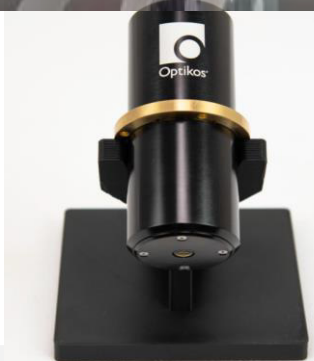
- Fixed form factor
- Fixed optical parameters
- Mixed performance



Catalog components
(singlets, doublets, mirrors etc.)

- Modest cost
- Rapid delivery
- Flexible assembly options

- Limited design performance
- Modest fabricated performance
- Limited offerings



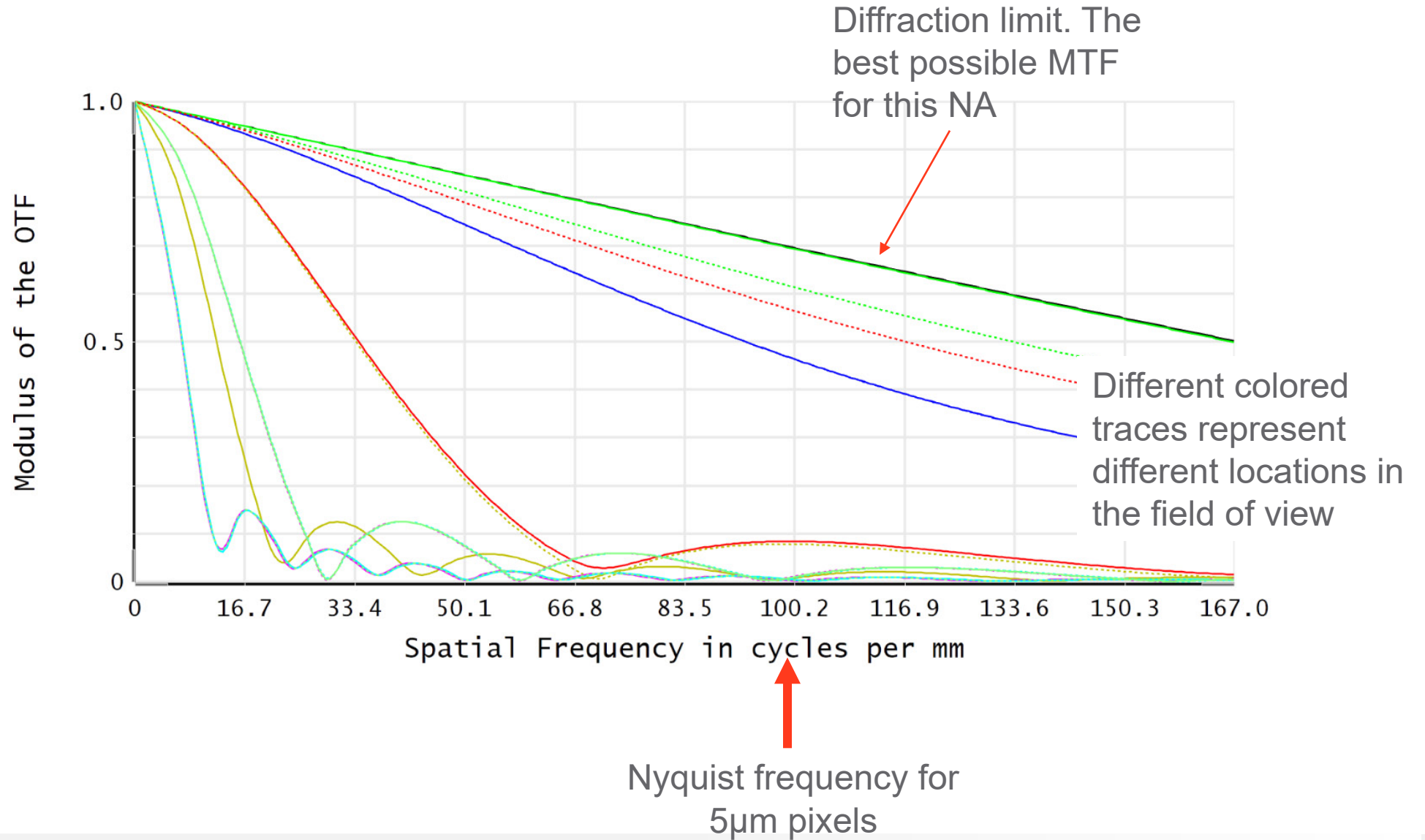
Custom lens assemblies

- Designed for purpose
- Assembled performance is controlled
- Potentially molded optics

- Expensive in low volumes
- Long lead times

Lens Resolution and MTF (Modulation Transfer Function)

MTF (often expressed as a percentage)



Some Interesting Aspects of the Lumicell Optical Design

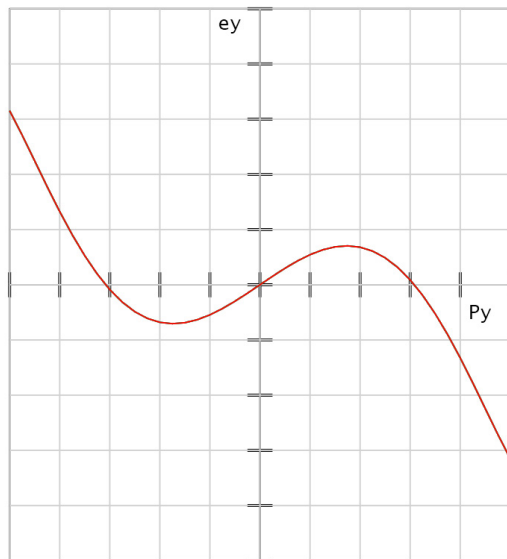
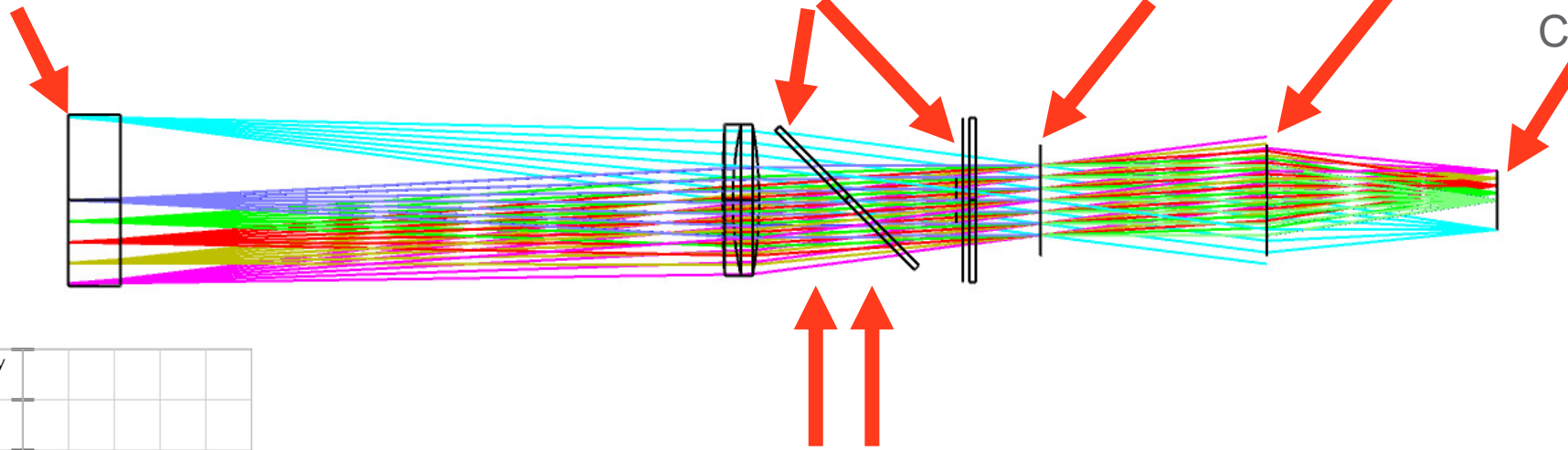
Fluorescing Object at window surface

Interference filters exhibit center wavelength shift with angle

Aperture Stop

Paraxial lens

Camera Sensor

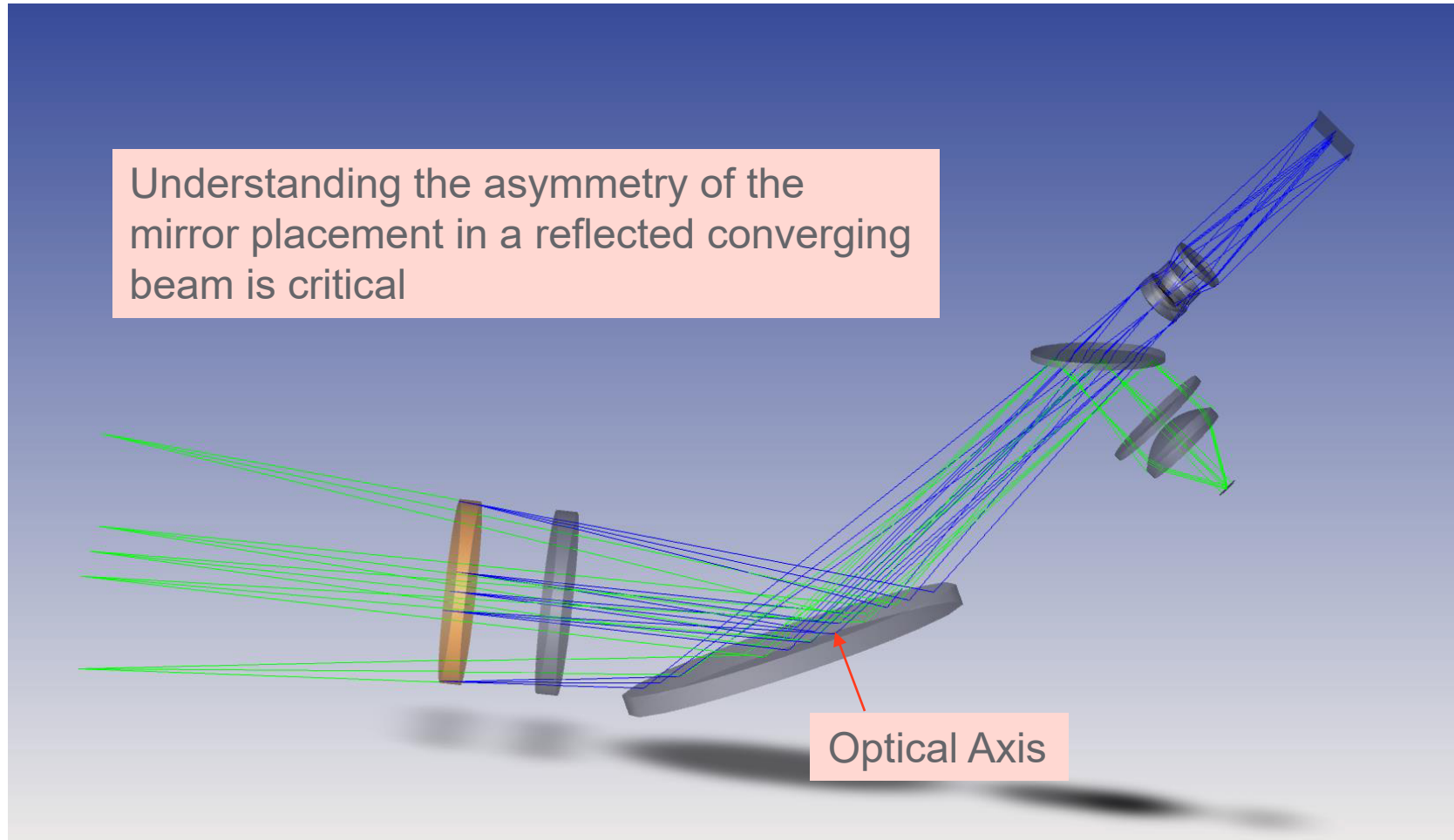


Illumination

Beware plano parallel windows in converging beam – spherical aberration!

Beam Folding in the Lumicell Optical Design

Understanding the asymmetry of the mirror placement in a reflected converging beam is critical

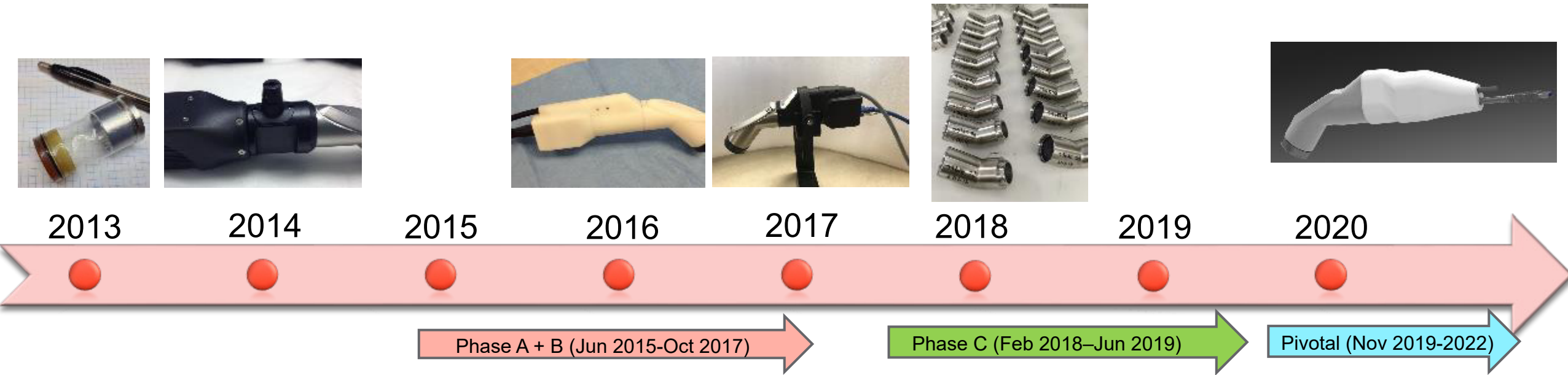


Prototyping and Prep for Clinical Trials

Clinical Trial Readiness and Regulatory Path

- Transitioning from prototype to a clinically viable system
- Intended use to guide resections: Class III device (higher risk)
- No predicate device + Class III = PMA regulatory path
- Follow Design Controls Process, FDA guidance documents, regulations
 - Detailed documentation of design history files, user needs, design inputs, design outputs, verification, validations, risk evaluation, clinical trial reports, benefit-risk assessment
- Final submission: 11 volumes, several hundreds of thousands of [electronic] pages

Development Process



Current State of Product (2025)

- Drug and Device FDA-approved since April 17, 2024!
- Initial commercial launch – currently in use at 11 hospitals across the US

LUMISIGHT



Find

Optical imaging agent that produces fluorescence signal at sites of residual cancer

Lumicell Direct Visualization System (DVS)



Guide

Real-time cancer detection software guides surgeon to remove residual cancer

Key Takeaways

- Partnering early in the development process was important
- Clear division of responsibilities based on capabilities and strengths
- Open sharing of information was very helpful
- Identifying what most was important in the instrument helped focus the design effort

Thank you!

Q&A
